



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4021-3

Job Sheet 175423



Part No: D4021-3

Job Qty: 10 ea

Part Name: Data Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/4/18

Job Tracking No:

Due Date: 4/18/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B SHEET 2 IPP RevA: new issue DD 09.11.25 verified by:EC IPP RevB: new part DD 09.12.03 verified by:EC IPP Rev:C as per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:D as per dwg revB DD 10.04.20 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		4/17/18	0.00	0.00	Start Up Large Fab-7		D.M.L. 18-4-4
100	Shear	10 pcs		4/17/18	0.00	1.44	Shear		D.M.L. 18-4-4
120	QC	10 pcs		4/17/18	0.00	0.00	QC5		38
130	Brake NC	10 pcs		4/18/18	0.03	0.31	Brake NC 2		9-89 DAS
140	QC	10 pcs		4/18/18	0.00	0.00	QC5		38
150	Packaging	10 pcs		4/18/18	0.00	0.00	Packaging3-2		D.M.L. 18-4-10
160	QC21-SA	10 Ea		4/18/18	0.00	0.00	QC21		DAS

Part Op Descriptions: 100 - 1-Cut as per dwg D4021 2- break sharp corner as per dwg D4021 3-Deburr as required

21
9-89

APR 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	1.9440 sf (.1944 ea)	90-Start up Operation	5018263

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S20GA	2	232	0

Part Specifications

Specifications could not be found.

Plex 4/4/18 10:59 AM Dart.Gagnon.Michelle

Master Unit 002248



Job No 175423



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Container No: S058347



Part: D4021-3

Job No: 175423

Serial No/Batch: S058347

Revision:

Inspector:

Date: 04/05/18